

# Work Order ID 50048

July 7, 2009 7:45:24 AM



Page 1

Item ID: D350-567-113

Accept



Setup Start



Revision ID: D

Stop



Item Name: Replacement Window, Extra Large

Start Date: 7/08/09

Start Qty: 4.00 3



Cust Item ID:

Required Date: 7/14/09

Req'd Qty: 4.00 3



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-113

CHG002

09-9-2

110

0.00



Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit **ENSURE DT 8439 TEMPLATE IS INCLUDED**

PPD 50048

9/7/7 SP

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 50760100

3

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Item ID: D350-567-113

Accept

Revision ID: D

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Start Date: 7/08/09 Start Qty: 4.00

Required Date: 7/14/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-567-113 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

PPP 50047 9/8/17 [Signature]

09/09/02 [Signature]

MF 09-09-02

# Picklist Print

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Page 1

Work Order ID: 50048

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large

Comments:

Start Date: 7/08/09

Required Date: 7/14/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS20426AD3-5 Rivet	X24	Purchased	No			120	Each	16,165.00	96.0000		9/7/09	SD
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Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	16165	
	4179	4327	
	4444	5678	
	4533	6160	

212-12 Receptacles	X12	Purchased	No			120	Each	185.0000	48.0000		9/7/09	SD
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Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	185	
	109528	2	
	110662	183	

2600-6 Camlock Stud	X12	Purchased	No			120	Each	102.0000	48.0000		9/7/09	WSD
------------------------	-----	-----------	----	--	--	-----	------	----------	---------	--	--------	-----

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	102	
	110836	2	
	111993	100	

# Picklist Print

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Comments:

Start Date: 7/08/09

Required Date: 7/14/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

2600-LW	x12	Purchased	No			120	Each	224.0000	48.0000			
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Camloc Retaining Washer

9/7/7

SP

Warehouse  
Location

Main Warehouse

ST	224
110178	10
111529	114
111993	100

111529

AN526C832R9

x21

Purchased

No

120

Each

430.0000

84.0000



Screw

9/7/7

(42) SP

Warehouse  
Location

Main Warehouse

ST	430
107376	51
108377	5
108928	14
110372	8
110915	52
111916	300

111916

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Work Order ID: 50048

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large

Comments:

Start Date: 7/08/09

Required Date: 7/14/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD8 Washer	x42	Purchased	No			120	Each 42	1,143.000	168.0000		9/7/7	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1143
107091	9
108335	11
110382	48
110917	75
111578	1000

120	f	123.1900	30.1726
-----	---	----------	---------

D2463RevA

Manufactured No

Seal

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	123.19
31350	1.83
34305	18.25
41121	3.75
43841	99.36

50075	50075
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9/7/21

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Shop Packet Print

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# Picklist Print

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Work Order ID: 50048

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large

Start Date: 7/08/09

Required Date: 7/14/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3290-041RevC	41	Manufactured	No			120	Each	5.0000	4.0000			
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Replacement Window Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

47611

5

120

sf

1,160.000

72.0000

FG-778150-550-ROL

Purchased

No



7781 9oz Glass 50"x125yd

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1160

111166

1160

120

Each

306.0000

84.0000

MS21042L08

Purchased

No



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

306

110002

24

111889

282

9/7/7 SP  
51241(2x) SP

47611 ①

9/7/7 SP

111166

9/7/7 SP (48)

111889

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Shop Packet Print

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## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			.212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Date: 08.07.08

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